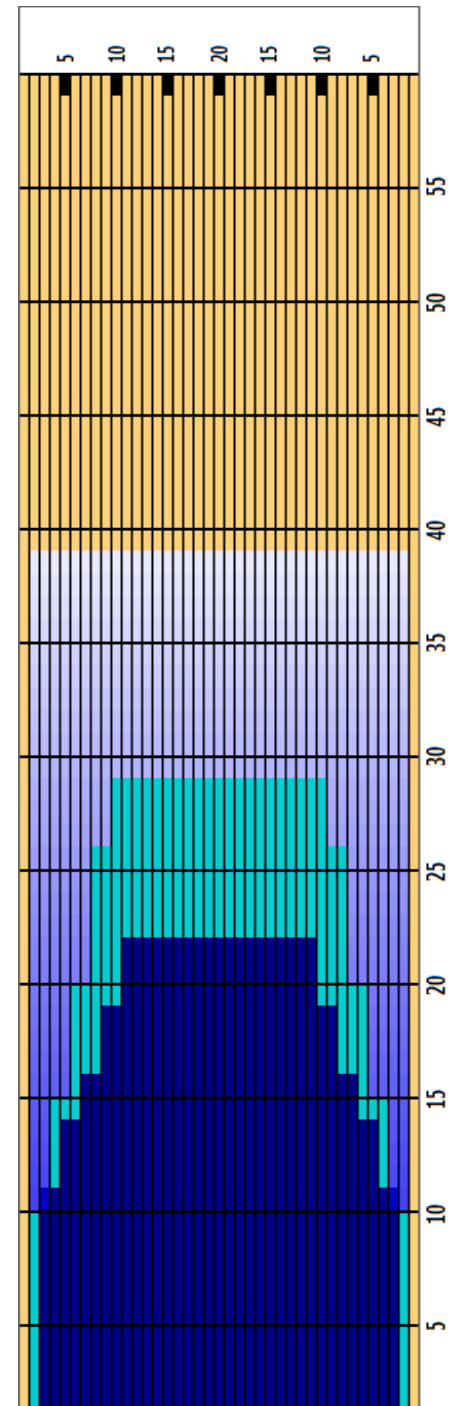


Oil Pattern Distance	39	Reverse Brush Drop	33	Oil Per Board	Multi ul
Forward Oil Total	15.555 mL	Reverse Oil Total	7.44 mL	Volume Oil Total	22.995 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	40	18	3	A	185	0.0	10.2	10.2	7400
2	4L	4R	2	40	18	3	A	66	10.2	15.3	5.1	2640
3	6L	6R	2	40	18	3	A	58	15.3	20.4	5.1	2320
4	8L	8R	2	45	22	3	A	50	20.4	26.6	6.2	2250
5	10L	10R	1	45	22	3	A	21	26.6	29.7	3.1	945
6	2L	2R	0	40	22	3	A	0	29.7	36.0	6.3	0
7	2L	2R	0	40	26	3	A	0	36.0	39.0	3.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	26	3	A	0	39.0	22.0	-17.0	0
2	11L	11R	1	40	22	3	A	19	22.0	18.9	-3.1	760
3	9L	9R	1	40	18	3	A	23	18.9	16.4	-2.5	920
4	7L	7R	1	45	18	3	A	27	16.4	13.9	-2.5	1215
5	5L	5R	1	45	18	3	A	31	13.9	11.4	-2.5	1395
6	3L	3R	2	45	14	3	A	70	11.4	7.5	-3.9	3150
7	3L	3R	0	45	14	3	A	0	7.5	0.0	-7.5	0



Cleaner Ratio Main Mix 7:1 Forward
 Cleaner Ratio Back End Mix 7:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.76	1.07	1	1	1.07	1.76

