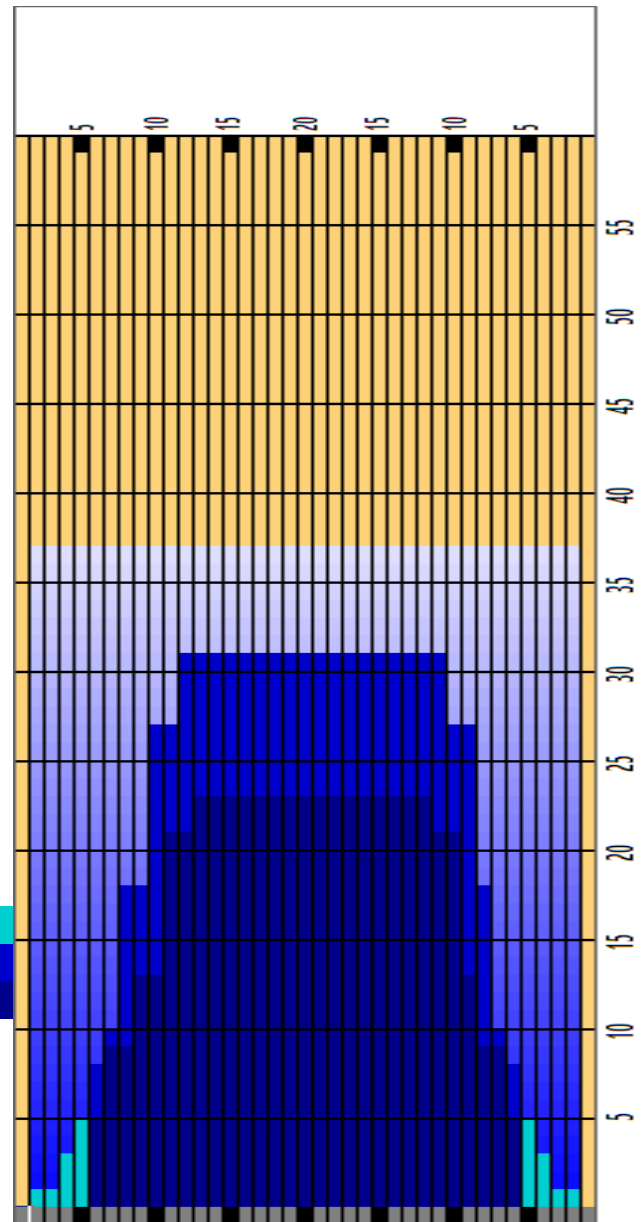


Oil Pattern Distance	37	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	15.7 mL	Reverse Oil Total	10.75 mL	Volume Oil Total	26.45 mL
Tank Configuration	Only A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	4L	4R	1	14	33	1.9	3.8	1.9	1650
3	5L	5R	1	14	31	3.8	5.7	1.9	1550
4	7L	7R	2	14	54	5.7	9.6	3.9	2700
5	9L	9R	2	14	46	9.6	13.5	3.9	2300
6	11L	10R	3	18	60	13.5	21.1	7.6	3000
7	13L	12R	1	18	16	21.1	23.6	2.5	800
8	2L	2R	0	22	0	23.6	31.0	7.4	0
9	2L	2R	0	26	0	31.0	37.0	6.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	37.0	31.0	-6.0	0
2	12L	11R	1	26	18	31.0	27.4	-3.6	900
3	10L	9R	3	22	66	27.4	18.1	-9.3	3300
4	8L	8R	3	18	75	18.1	10.5	-7.6	3750
5	7L	7R	1	18	27	10.5	8.0	-2.5	1350
6	6L	6R	1	18	29	8.0	5.5	-2.5	1450
7	2L	2R	0	14	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4,77	1,33	1	1	1,21	4,77

