



DM B-Jugend 2024

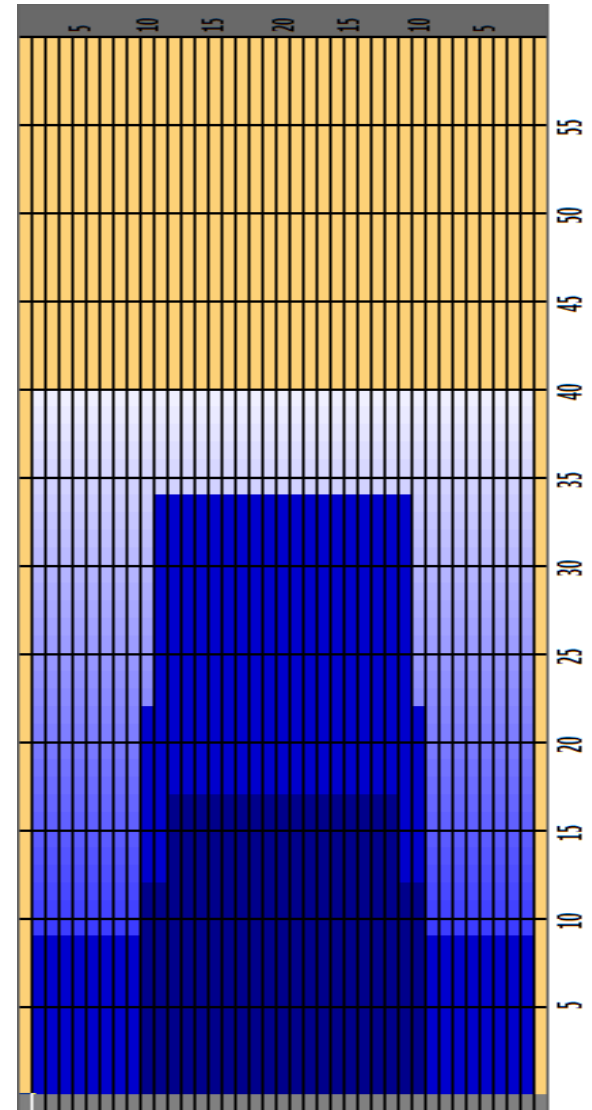


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	8.8 mL	Reverse Oil Total	10.9 mL	Volume Oil Total	19.7 mL
Tank Configuration	Only A	Tank A Conditioner	Navigate	Tank B Conditioner	Navigate

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	37	0.0	0.0	0.0	1850
2	10L	10R	5	18	105	0.0	12.7	12.7	5250
3	12L	12R	2	18	34	12.7	17.8	5.1	1700
4	2L	2R	0	18	0	17.8	25.0	7.2	0
5	2L	2R	0	22	0	25.0	32.0	7.0	0
6	2L	2R	0	30	0	32.0	40.0	8.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	34.0	-6.0	0
2	11L	11R	4	22	76	34.0	21.6	-12.4	3800
3	10L	10R	5	18	105	21.6	8.9	-12.7	5250
4	2L	2R	1	14	37	8.9	7.0	-1.9	1850
5	2L	2R	0	14	0	7.0	0.0	-7.0	0

Cleaner Ratio Main Mix NA
Cleaner Ratio Back End Mix NA
Cleaner Ratio Back End Distance NA
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
This Pattern Up Loaded From Slot # 2 In Lane
Machine On 9/10/2013 11:34 AM



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9	1.8	1	1	1.8	9

